



# Case Study:

## Coca-Cola Wakefield

*Coca-Cola Wakefield is the largest general soft drinks factory in the Europe, producing over 100 million cases per year. Wakefield houses the fastest 2 litre production line in the world producing over 30,000 bottles per hour.*

**When:** The contract was awarded to Dry Lube by Wakefield following competitive trials in 2003 and 2008.

**What:** The contract covers 5 PET lines and 2 can lines.

**Service:** Dry Lube engineers visit the site every week and continue to deliver on their 24 hour call-out response time.

**The relationship:** Dry Lube have maintained their relationship with Coca-Cola Wakefield for over 7 years, successfully converting all PET lines within a year. Wakefield have committed to the use of Dry Lube's systems until 2012.

#### **Benefits delivered:**

- ✓ 80% fallen bottle improvement leading to an immediate 10% productivity improvement on line 3.
- ✓ 30 million litre water saving per year
- ✓ 100% improvement in HSE, no related LTAs for 5 years from slips, trips and falls in the bottling hall
- ✓ Belt life trebled
- ✓ Line cleaning requirement reduced, only cleaning at 6 months on can lines with annual intervals on PET lines.
- ✓ No lost production time from line lubrication

### **Coca-Cola Wakefield Testimonials:**

*"Dry Lube Ltd have consistently delivered on their promise of service and support over the last 6 years."*

*"The lifespan of our components have improved and the necessity of cleaning is much less than those of our old wet lube systems. Their approach is proactive, they study how best our lines run, continually revising and adapting the system as we make changes to our product range and plant layout."*

### **Coca-Cola Wakefield save 30 million litre of water per year**



In May 2010, Dry Lube Ltd presented the Wakefield site a plaque recognising the 30 million litre water savings they have achieved each year following the installation of Dry Lube on their conveyor lines.

Pictured left: Ian Wylie, Dry Lube, CEO  
Pictured right: Angus Kippen, Coca-Cola Enterprises